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RISOGRAPH

TECHNICAL INFORMATION

TO:	**Dealer Technical Department**	**Page: 1/4**
FROM:	**RISO, Inc. Technical Department**	**Date: 5/10/88**
MODEL:	**All 2700 (Drums)**	**Issue # 24**

SUBJECT: Drum Modifications

The new S-108 master being introduced for use on the Model 3500 requires that all 2700 drum screens be modified as indicated below in order to permit standardization with the S-108 master on both the 2700 and 3500 machines. The parts needed for the modifications have been included with this communication. The number of modification kits has been determined through our shipping records, see attached. If there are any discrepanci in our listing, please indicate the machine serial numbers on the form provided.

The type of kit provided was determined by machine serial numbers as indicated below.

MODIFICATION TYPE 1 Machines serial number 90410001 to 90410090.

All the machines within this serial number range require installation of U Sheet, part number 007-12106-107 to be mounted on the drum screen.

MODIFICATION TYPE 2 Machines serial number 90410001 to 90410190

All the machines within this serial number range require a drum kit encompassing the parts which need to be mounted on the drum. The kit contains one U Sheet (right), one U Sheet (left), two Block Sheets (drum) and one Holder Sheet (drum).

COLOR DRUMS Up to serial number S9065987

The color drums are not currently recorded by serial numbers when shipped by RISO, Inc., therefore, we ask that you provide us with a serial number listing of the color drums that need the modifications on the form provided.

NOTE: Please see the written instructions on the next page and the attached illustrated instructions for correct installation procedures for the modifications.

The modifications to the drum are being provided free of charge for the machines within specific serial number groupings. The following parts and pricing information is being provided to update your parts list and pricing books.

Part No.	Part Name	Qty.	Dealer Price	Retail Price
007-11109-009	U Sheet (Right)	1	.22	.36
007-12110-007	U Sheet (Left)	1	.22	.40
007-12111-003	Block Sheet (Drum)	2	.09 ea.	.15 ea.
002-12134-007	Holder Sheet	1	.80	1.45

NOTE: The U Sheet; Drum part number 007-12106-107 is already listed in the parts list and price book.

INSTRUCTIONS

1) U Sheet; Drum
Place on screen as shown in figure.

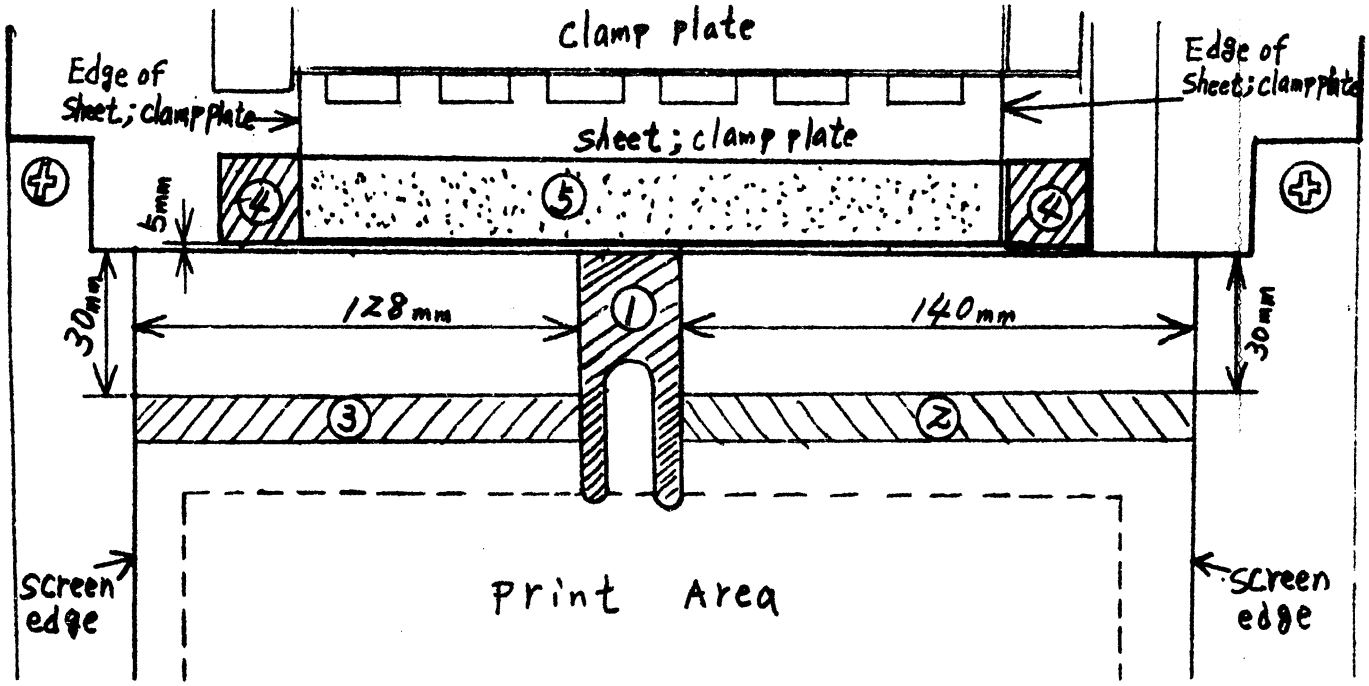
2) U Sheet (Right)
Place on screen 30mm down from clamp plate and to the right of the U Sheet; Drum as shown in figure.

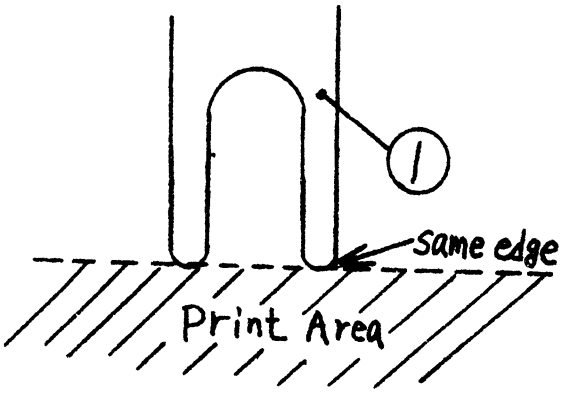
3) U Sheet (Left)
Place on screen 30mm down from clamp plate and to the left of the U Sheet; Drum as shown in figure.

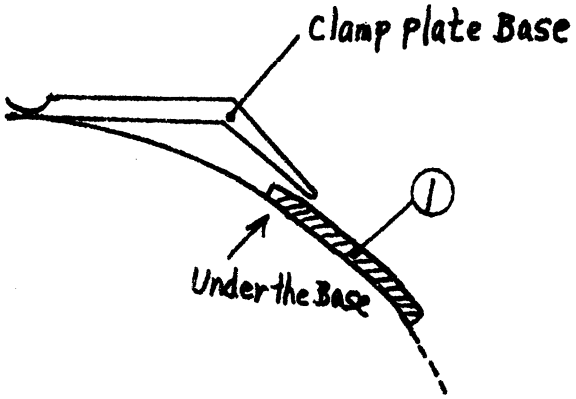
4) Block Sheet; Drum
Place on clamp plate base (5mm) gap from edge of clamp plate base. (These must be added before the next step).

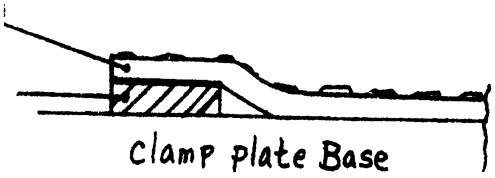
5) Holder Sheet; Drum
Place on clamp plate base. Use the clamp plate as a reference for positioning. (This part must be placed on after the Block Sheet to insure that Holder Sheet Ends are over-lapping the block sheet.

PLEASE REFER TO THE FIGURE ON THE NEXT PAGE


Clamp plate
Edge of Sheet; clamp plate
Edge of Sheet; clamp plate
sheet; clamp plate
5mm
4
5
4
30mm
128mm
1
140mm
30mm
3
2
Screen edge
Print Area
Screen edge


1
same edge
Print Area


Clamp plate Base
1
Under the Base


Clamp plate Base